



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4434-043

Job Sheet 177517



DAS
21
5-28

Part No: D4434-043

Job Qty: 8 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-1		M.L.D.
110	Packaging	8 pcs		5/31/18	0.00	0.00	Packaging1-5		M.L.D.
120	Small Fab	8 pcs		5/31/18	0.00	6.67	Small Fab-6		M.L.D.
130	QC	8 pcs		5/31/18	0.00	0.00	QC5		M.L.D.
140	Powdercoat	8 pcs		5/31/18	0.00	0.52	Powdercoat4		M.L.D.
150	QC	8 pcs		5/31/18	0.00	0.00	QC3		M.L.D.
160	Small Fab	8 pcs		5/31/18	0.00	6.67	Small Fab-6		M.L.D.
170	QC	8 pcs		5/31/18	0.00	0.00	QC5		M.L.D.
180	Packaging	8 pcs		5/31/18	0.00	0.00	Packaging3-2		M.L.D.
190	QC21-SA	8 Ea		5/31/18	0.00	0.00	QC21		M.L.D.
M138700 START: 1:30 OUT: 3:20 FINISH: 2:00									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	18 24 Ea (3 ea)	90-Start up Operation	5067895
D4434-1	Bracket	6 8 Ea (1 ea)	90-Start up Operation	5065346X6
D4434-9	Bracket	6 8 Ea (1 ea)	90-Start up Operation	5065157X6
D4435-041	Bracket Assembly	6 8 Ea (1 ea)	90-Start up Operation	5066687
* MS20426AD3-23	Rivet	72 96 Ea (12 ea)	90-Start up Operation	5058158 5018535
MS20426AD3-24	Rivet	12 16 Ea (2 ea)	90-Start up Operation	5018535 Fm 136444
MS20470AD4-3	Rivet, Universal Head	30 40 Ea (5 ea)	90-Start up Operation	Fm 35536-1
MS21075L08	Anchor Nut	42 56 Ea (7 ea)	90-Start up Operation	5071408
D4440-1	Grommet	6 8 Ea (1 ea)	160-Small Fab	5025162
D4441-1	Rubber Seal	0.90 1.1360 ft (.142 ea)	160-Small Fab	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	24	171	0
	D4434-1	8	14	0
	D4434-9	8	19	0
	D4435-041	8	17	0
	MS20426AD3-2	96	384	0
	MS20426AD3-3	16	4,908	0
	MS20470AD4-3	40	268	0
	MS21075L08	56	146	0
	D4440-1	8	25	0
160-Small Fab	D4441-1	1	105	0
Part Specifications				
Specifications could not be found.				

Plex 5/14/18 12:44 PM Dart.Gagnon.Michelle



Container No: S073622



Part: D4434-043

Job No: 177517

Serial No/Batch: S073622

Revision:

Inspector:

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